

Date: Tuesday, 10/17/2006 3:20:08 PM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : UTILITY POD
Job Number : 29056
Estimate Number : 11783
P.O. Number : N/A Part Number : D2694
This Issue : 10/17/2006 S.O. No. : N/A Drawing Number : D2694 / D2202
Prsht Rev. : NC Project Number : N/A
First Issue : N/A Type : PURCHASED PARTS Drawing Revision : G / F3
Previous Run : 29055 Material : N/A
Written By : Due Date : 11/25/2006 Qty: 1 Um: Each
Checked & Approved By : HA 06 10 17
Comment : Est. E 03.04.22 Reformat; Modify steps 2,3,4.5 RF

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D30011 Doubler



Comment: Qty.: 3.0000 Each(s)/Unit Total: 3.0000 Each(s)

Doubler

Pick:

Qty Part Number Description Batch

3 D3001-1 Doubler

Ship to Delastek

B19355

U 06.10.18 x3

2.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 2268

Description:

D2202-1 Pod Lid

D2202-3 Pod Base

Supplier: Delastek

Copy of Certificate of Conformity and Process sheet from Delastek is required

U 06.10.18

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure certificate of conformity and process sheet from Delastek is attached

07/06/15
07/10/22

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

Visual inspection. Check for void spot and pins.

Check over all dimensions as per Dwg D2202.

ml 07/01/23
ml 07/06/21 for base

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

NOTE: Date & initial all entries

Date: Tuesday, 10/17/2006 3:20:08 PM
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: UTILITY POD

Job Number: 29056

Part Number: D2694

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D22021

Side Pod Lid



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Side Pod Lid

6.0

D22023

Side Pod Base



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Side Pod Base

7.0

D22049

Rubber Latches



Comment: Qty.: 5.0000 Each(s)/Unit Total : 5.0000 Each(s)
Rubber Latches
Pick:

Qty	Part Number	Description	Batch
5	D2204-9	Latch	620025-

8.0

D2429041

Spring Clip Ass'y



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Spring Clip Ass'y
Pick:

Qty	Part Number	Description	Batch
1	D2429-041	Spring Clip Assembly	629025-

9.0

D2462

Neoprene Seal



Comment: Qty.: 14.1700 f(s)/Unit Total : 14.1700 f(s)
Seal
Pick:

Qty	Part Number	Description	Batch
1	D2462-1700	Neoprene Seal	629456-

CP 57/66/180

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: UTILITY POD

Job Number: 29056

Part Number: D2694

Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

D25281

Backer Plate



Comment: Qty.: 5.0000 Each(s)/Unit Total : 5.0000 Each(s)

Backer Plate

Pick:

Qty Part Number Description Batch

5 D2528-1 Backer Plate B22316

11.0

D25283

Backer Plate



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Backer Plate

Pick:

Qty Part Number Description Batch

4 D2528-3 Backer Plate B26152

12.0

D2569

Hinge



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Hinge

Pick:

Qty Part Number Description Batch

1 ~~D2569~~ Hinge ~~B26109~~ B21507 ml 07/06/21 ✓

13.0

D3007041

Strut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Strut

Pick:

Qty Part Number Description Batch

1 D3007-041 Prop Assembly B29030

14.0

AD64ABS

Pop Rivets



Comment: Qty.: 38.0000 Each(s)/Unit Total : 38.0000 Each(s)

Pop Rivets

Pick:

Qty Part Number Description Batch

38 ~~AD64ABSRivet~~ ~~M100725~~ M100725 → Return in stock ml

* AD62ABS RIVET
M100725

07.06.22 per QSI 042, PTO

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07.06.22	14.0	CHANGE AD64ABJ RIVET FOR AD62ABJ RIVET. AD64ABJ RIVET ARE INSTALLED AND GRINDED DOWN TO ALLOW LID TO CLOSE. AD62ABJ RIVET WILL REQUIRE CLOSE TO NO GRINDING - SEE PAR #185.					07.06.22 PER QM CAR	07.06.25

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

NOTE: Date & initial all entries

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: UTILITY POD

Job Number: 29056

Part Number: D2694

Job Number:



Seq. #:

Machine Or Operation:

Description :

15.0

AN45A

Bolt



Comment: Qty.: 19.0000 Each(s)/Unit Total : 19.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
19	AN4-5A	Bolt	M100852

16.0

AN46A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
1	AN4-6A	Bolt	M103962

17.0

AN526C632R7

Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Screw

Pick:

Qty	Part Number	Description	Batch
2	AN526C632R7	Screw	M117864

18.0

AN960JD6

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description	Batch
2	AN960JD6	Washer	M16085

19.0

AN960JD416

Washer



Comment: Qty.: 21.0000 Each(s)/Unit Total : 21.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description	Batch
21	AN960JD416	Washer	M103691

EP 5/4/06/180

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

NOTE: Date & initial all entries

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Drawing Name: UTILITY POD

Job Number: 29056

Part Number: D2694

Job Number:



Seq. #:

Machine Or Operation:

Description :

20.0

MS21042L4

Nut



Comment: Qty.: 20.0000 Each(s)/Unit Total: 20.0000 Each(s)

Nut

Pick:

Qty Part Number Description Batch

20 MS21042L4 Nut (or -4) M102552 -

21.0

MS21042L06

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Nut

Pick:

Qty Part Number Description Batch

2 MS21042L06 Nut (or -06) M104603 -

22.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Drill hinge, Lid and base as per dwg D2694

23.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

24.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D2694

Use DT8023 for (10) holes on base.

25.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

26.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

PPP 26935

10/17/06 (1)

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: AD Date: 07/06/26
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action		Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng				
070129	220	See NCR 130		Re-work the hole's edge in accordance with QS1037 Ref: 9.1 & 9.4. See Ref. only QS1 attached Record materials used ↓				
070621	↓ 22.0	"		Delastek replaced the 02202-3 base due to chry lay-up: gelcoat build up. See NCR 130.	See NCR 130 for verification			

NOTE: Date & initial all entries

Date: Tuesday, 10/17/2006 3:20:09 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: UTILITY POD

Job Number: 29056

Part Number: D2694

Job Number:



Seq. #:

Machine Or Operation:

Description :

27.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

10/17/06/26

Job Completion



U 07.06.26

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries



DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D2694	REV. G SHEET 1 OF 4
DATE 01.05.08		TITLE UTILITY POD ASSEMBLY	SCALE NTS
A	97.07.02	NEW ISSUE CREATED TO REPLACE D350-602-041 AND -043	
B	97.10.08	CHANGE RIVET PATTERN, ADD D2429	
C	98.11.12	ADD DOUBLER HOLES, REMOVE FINISH	
D	99.01.08	SEAL & HINGE CHANGE (TSR A1047 & A855/A858); INCLUDED DE09119	
E	99.12.20	CHANGE DIMENSIONS	
F	01.03.20	REDESIGN, CHANGE LATCHES & PROP	
G	01.05.08	REVERT BACK TO D2204-9 LATCH	

RELEASED
01.05.16 #

Qty	Part Number	Description
1	D2202-1	POD LID
1	D2202-3	POD BASE
5	D2204-9	LATCH
1	D2429-041	SPRING CLIP ASSEMBLY
1	D2462-1700	NEOPRENE SEAL
5	D2528-1	BACKER PLATE
4	D2528-3	BACKER PLATE
1	D2569	HINGE
1	D3007-041	PROP ASSEMBLY
19	AN4-5A	BOLT
1	AN4-6A	BOLT
2	AN526C632R7	SCREW
21	AN960JD416	WASHER
2	AN960JD6	WASHER
2	MS21042L06	NUT (OR MS21042-06)
20	MS21042L4	NUT (OR MS21042-4)
38	AD64ABS	RIVET

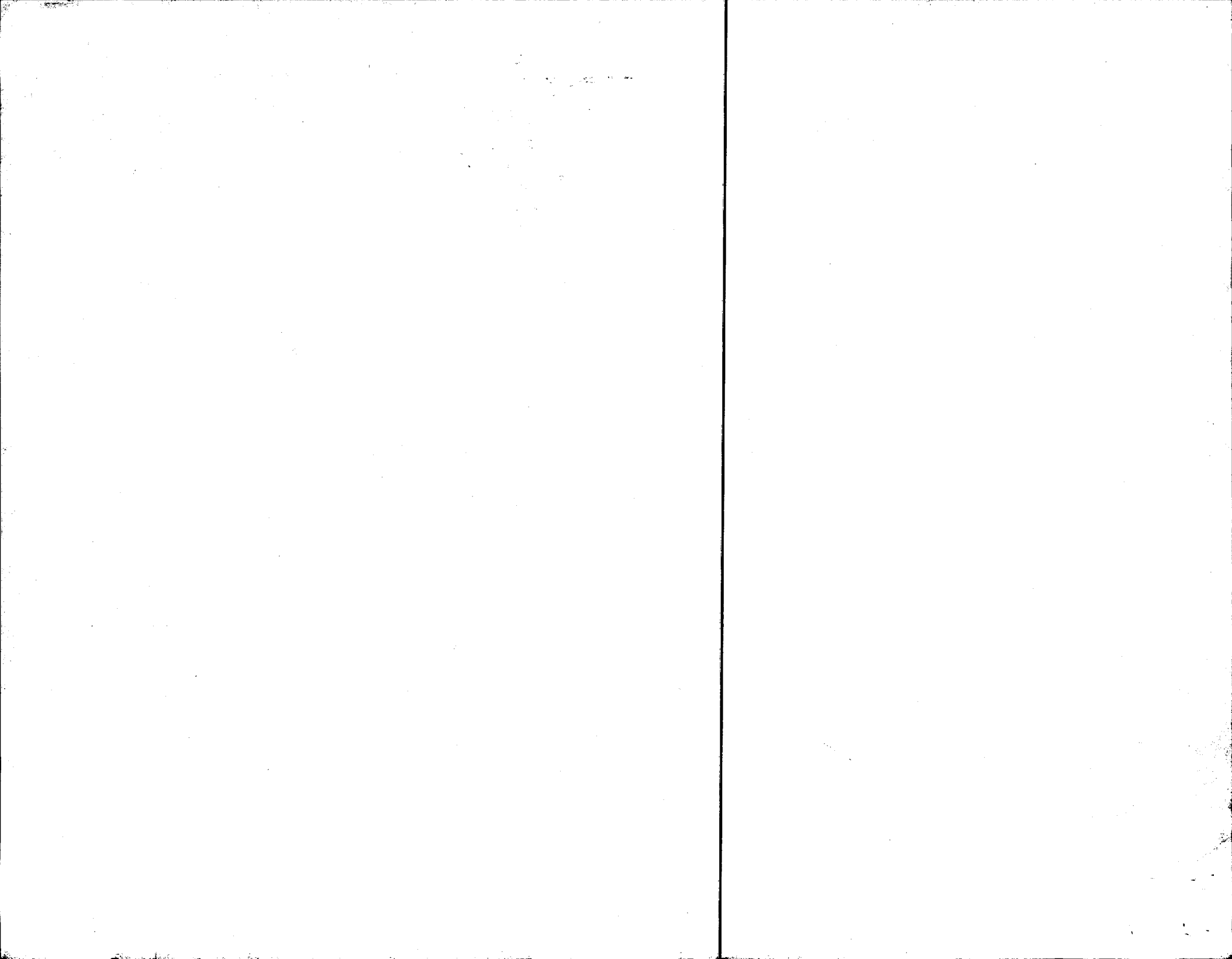
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NO. 29056

GENERAL NOTES:

- 1) TRANSFER DRILL UNSPECIFIED HOLES FROM ATTACHING PART AS FOLLOWS: AN526C632 → DRILL Ø0.141
AN4 → DRILL Ø0.257
- 2) SEAL ALL HOLES AND EDGES OF POD WITH CYANOACRYLATE GLUE.
- 3) FOR D2569 HINGE:
 - (i) INSTALL RIVET HEADS FROM OUTSIDE OF POD.
 - (ii) GRIND TRAILING EDGE OF RIVET TO PERMIT HINGE TO CLOSE.
 - (iii) ENSURE ALL RIVET HOLES ARE DRILLED ON THE LARGER HINGE TABS AS SHOWN IN DETAIL A.
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 5) ALL DIMENSIONS ARE IN INCHES.

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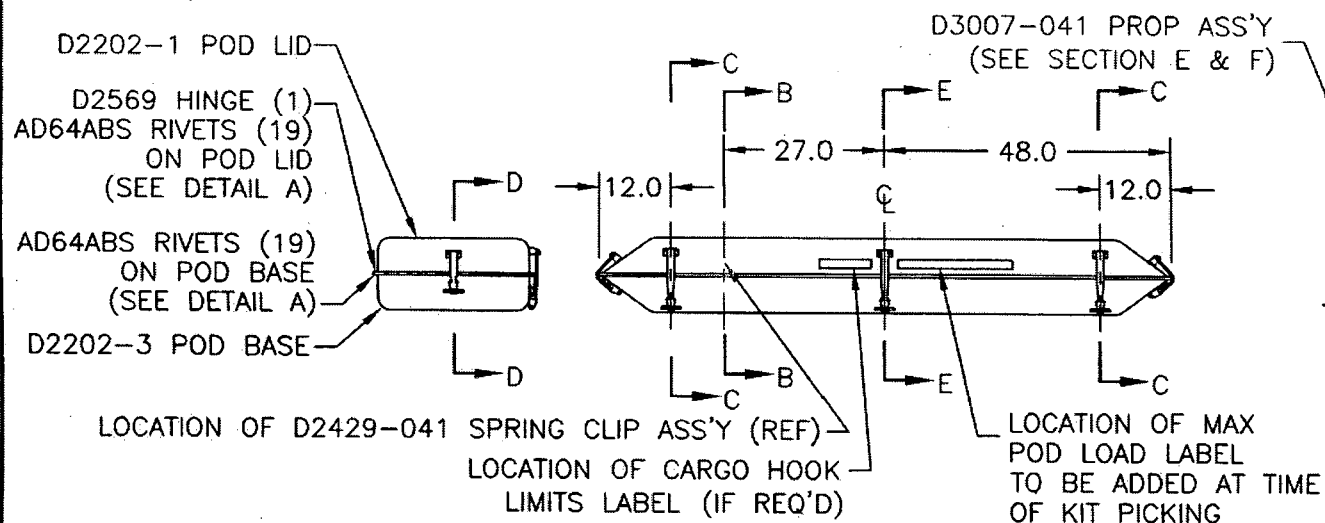
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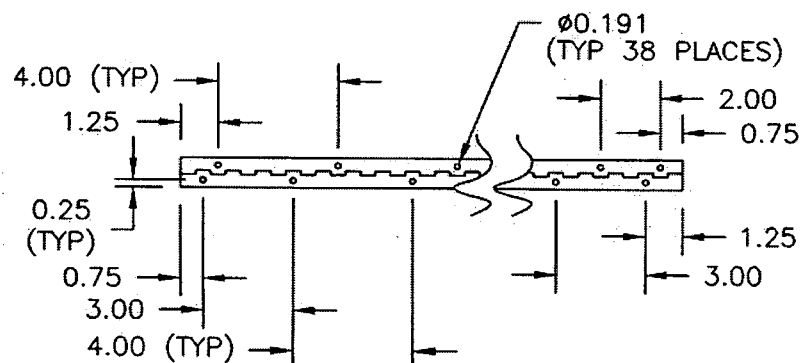


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CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA	
DATE 01.05.08	DRAWING NO. D2694	UTILITY POD ASSEMBLY	SHEET 2 OF 4
	TITLE		SCALE 1:30

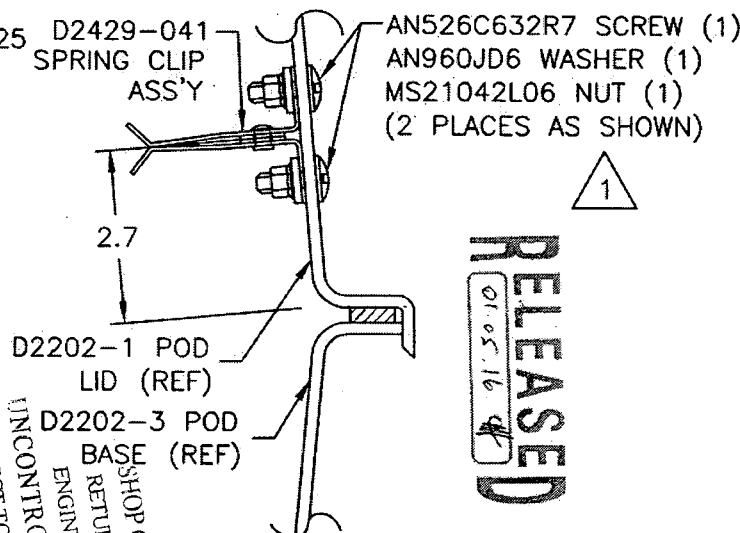
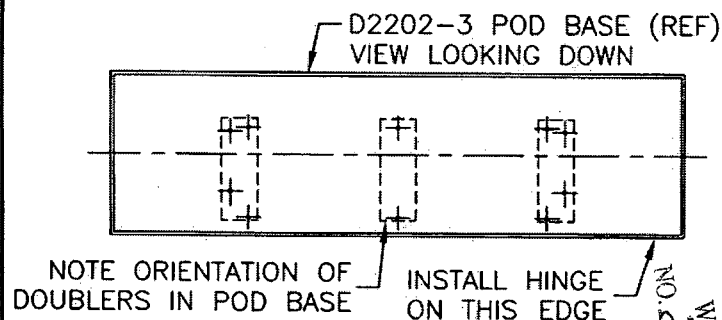


INSTALL D2462-1700 NEOPRENE SEAL ALONG TOP INSIDE EDGE OF LID (USE CONTACT CEMENT)

DETAIL A: HINGE
NOT TO SCALE



SECTION B-B
SCALE 2:3



RELEASED
01.05.16

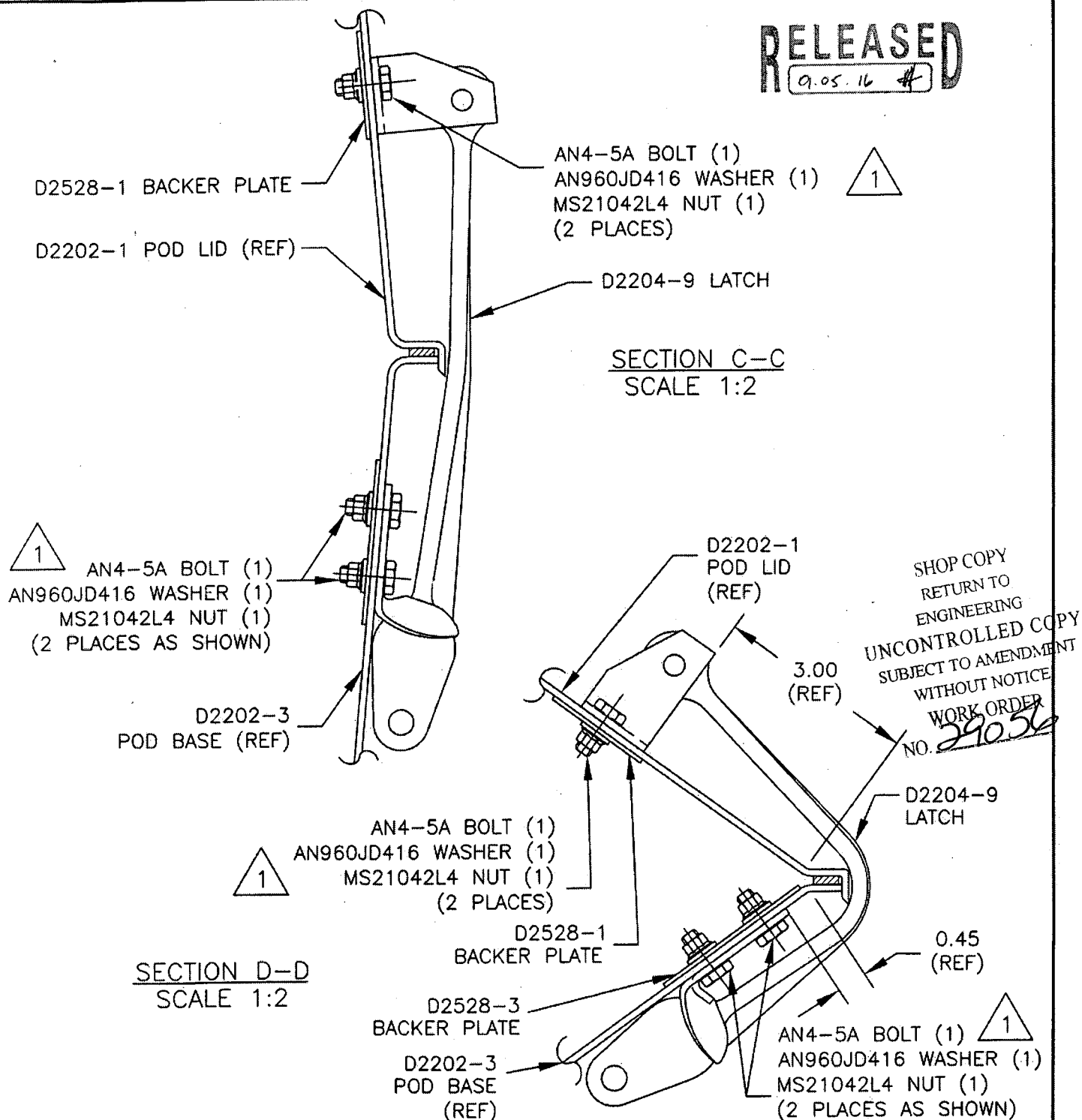
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CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D2694	REV. G SHEET 3 OF 4
DATE 01.05.08		TITLE UTILITY POD ASSEMBLY	SCALE 1:2

RELEASED
9.05.16 #



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CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D2694	REV. G SHEET 4 OF 4
DATE 01.05.08		TITLE UTILITY POD ASSEMBLY	SCALE 1:2

D2202-1 POD LID (REF)
D2528-1 BACKER PLATE
D2012-107 CLEVIS (REF)

AN4-6A BOLT (1)
AN960JD416 WASHER (2)
MS21042L4 NUT (1)
(1 PLACE, BOLT HEAD ON INSIDE OF POD AS SHOWN)



D3007-1
PROP ARM (REF)

AN4-10A BOLT (1, REF)
D2022-101 SPACER (2, REF)
AN960JD416 WASHER (1, REF)
MS21042L4 NUT (1, REF)

AN4-5A BOLT (1)
AN960JD416 WASHER (1)
MS21042L4 NUT (1)
(1 PLACE, BOLT HEAD ON OUTSIDE OF POD, NOT SHOWN)



D2705 SUPPORT
BRACKET (REF)

AN4-5A BOLT (1)
AN960JD416 WASHER (1)
MS21042L4 NUT (1)
(2 PLACES AS SHOWN)

D2204-9 LATCH

SECTION E-E
SCALE 1:2

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D2202-3 POD BASE (REF)

RELEASED
01.05.16

SECTION F-F
SCALE 1:2
SECTION ROTATED 85° CW

SL69-BS BALL STUD (1, REF)
D3015-3 LOCKNUT (1, REF)
AN960JD516 WASHER (1, REF)

D3007-1 PROP
ARM (REF)

D2705 SUPPORT
BRACKET (REF)
ATTACH TO INSIDE
OF POD BASE

D2204-9
LATCH BASE
BRACKET
(REF)

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DESIGN	CP	DRAWN BY	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	#	APPROVED	#	DRAWING NO. D2202	REV. F SHEET 1 OF 4
DATE	01.03.14			TITLE UTILITY POD LID AND BASE	SCALE NTS
A	93.10.27			NEW ISSUE	
B	96.12.16			ADD DOUBLERS AND HOLES	
C	97.07.04			REVISED DOUBLER/HOLE LOCATIONS	
D	98.11.09			MOVED DOUBLERS, REMOVED HOLES	
E	99.11.11			ADDED SECTIONS WITH LIP DIMS	
F	01.03.14			CHANGE LAYUP, DOUBLER, NOW DRILLED	
F1	#	#	03.05.08	ADD ALTERNATE FINISH	
F2	#	CP	03.08.22	CLARIFY FOAM DIMENSION + PLACEMENT.	
F3	#	CP	04.10.12	CHANGE FOAM PIN PER NCR 798	

RELEASED
01.03.30 #

EFFECTIVE	DEOs
Dec 92.17 Rev. A 01.01.26 #	

1) LAMINATE PER DART QSI 006.
LAMINATION SCHEDULE PER THIS DRAWING.

2) MATERIALS:

RESIN: EPOCAST 50-A/9816 OR DERAKANE
470-36/411/510A40

FOAM: A500 CORE-CELL, OR DIVINYCELL,
OR AIREX, 0.38 THICK (3/8 FOAM)

FIBRE: 9.7 OZ 7781 WEAVE "S" GLASS (9oz SATIN)
5 OZ PLAIN WEAVE KEVLAR (5oz KEVLAR)

3) PEEL PLY ALL SURFACES.

4) FINISH: PRIMER, EPOXY PRIMER WHITE 4500-PB-40
BASE COAT, CHROMATE BASEMAKER 9175S
URETHANE CLEAR COAT, CHROMATE 7500S

5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

6) ALL DIMENSIONS ARE IN INCHES.

7) ALTERNATE FINISH: INSIDE → DUPONT HIGHBUILD GREY PRIMER 1144-S
OUTSIDE → WHITE GELCOAT # GEL 944W005

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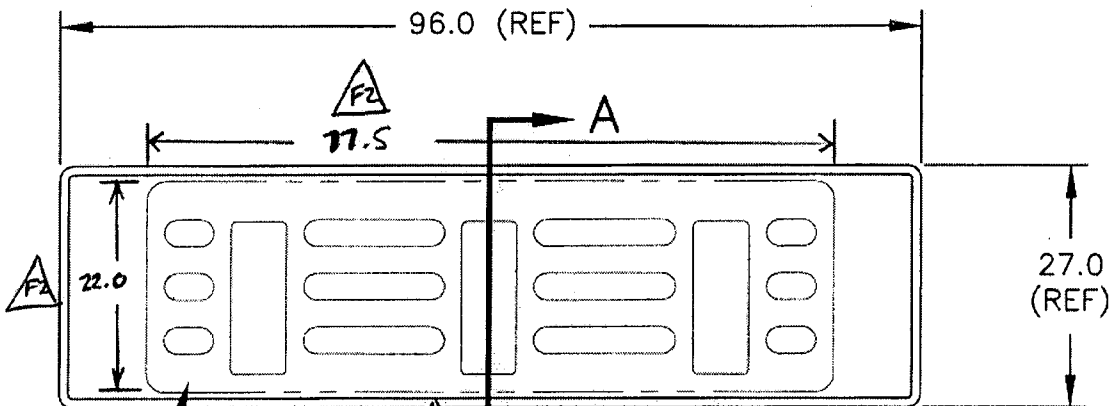
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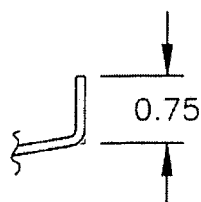
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CHECKED A	APPROVED A	DRAWING NO. D2202	REV. F SHEET 2 OF 4
DATE 01.03.14		TITLE UTILITY POD LID AND BASE	SCALE 1:20

SEE
DETAIL B

SECTION
A-A



D2202-~~5~~ FOAM CORE,
MAKE FROM 3/8" FOAM, ROUTER PER DT8559



DETAIL B
SCALE 1:2



D2202-103

D2202-3 BASE
(MOLD DT8002)

MAIN LAYUP

9oz SATIN
9oz SATIN
5oz KEVLAR
~~D2202-5~~ FOAM CORE
5oz KEVLAR
5oz KEVLAR
9oz SATIN

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NO. 29056

RELEASED
01.03.30

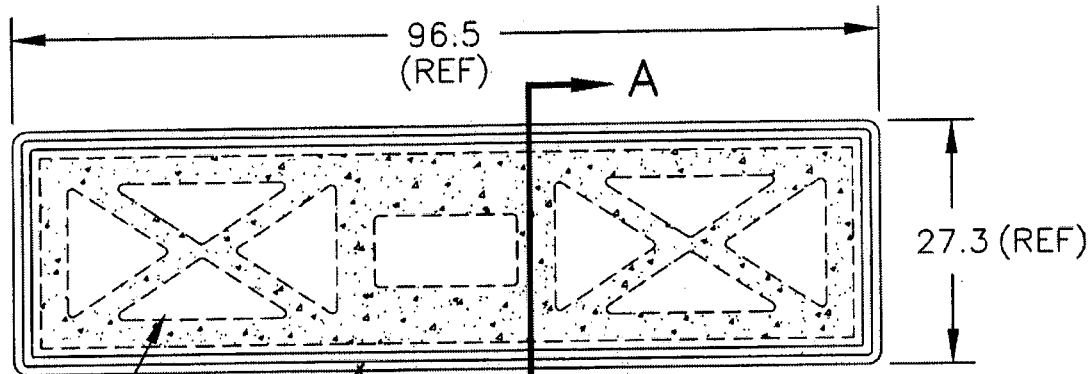
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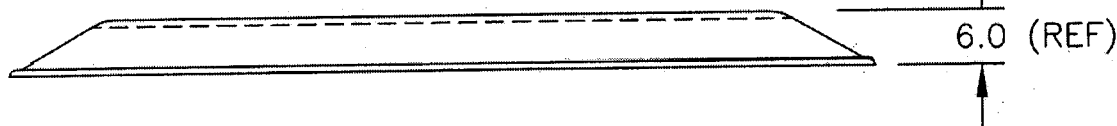
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CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2202	REV. F SHEET 3 OF 4
DATE 01.03.14		TITLE UTILITY POD LID AND BASE	SCALE 1:20

SEE
DETAIL B

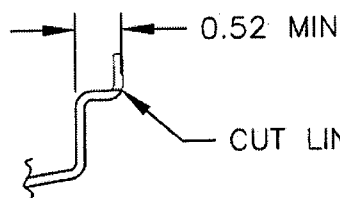


SECTION
A-A

-101 
D2202-7 FOAM CORE,
MAKE FROM 3/8" FOAM, ROUTER PER DT8024



D2202-1 LID
(MOLD DT8002)



DETAIL B
SCALE 1:2

MAIN LAYUP

9oz SATIN
9oz SATIN
5oz KEVLAR
D2202-7 FOAM CORE
5oz KEVLAR
9oz SATIN

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01.03.30 *[Signature]*

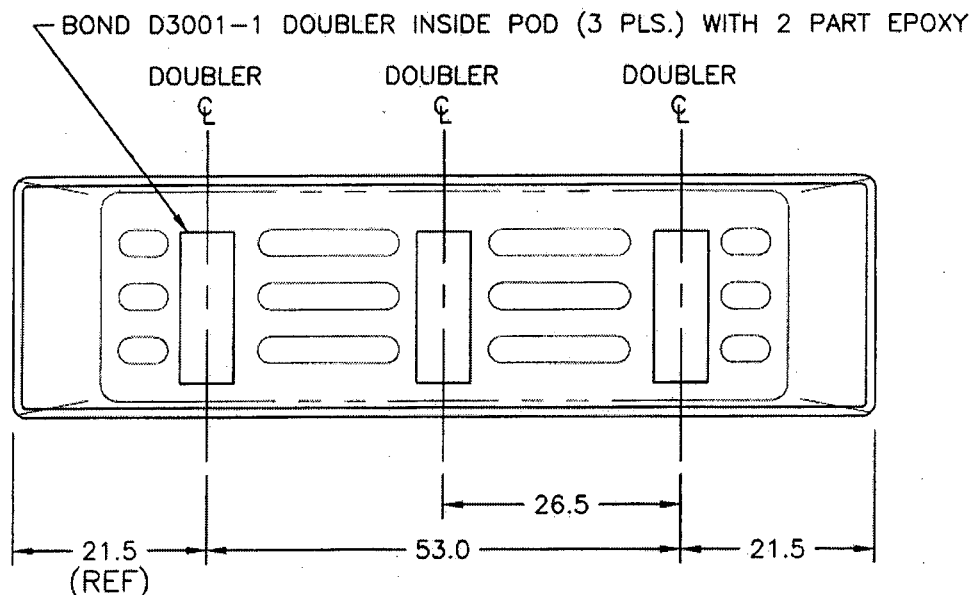
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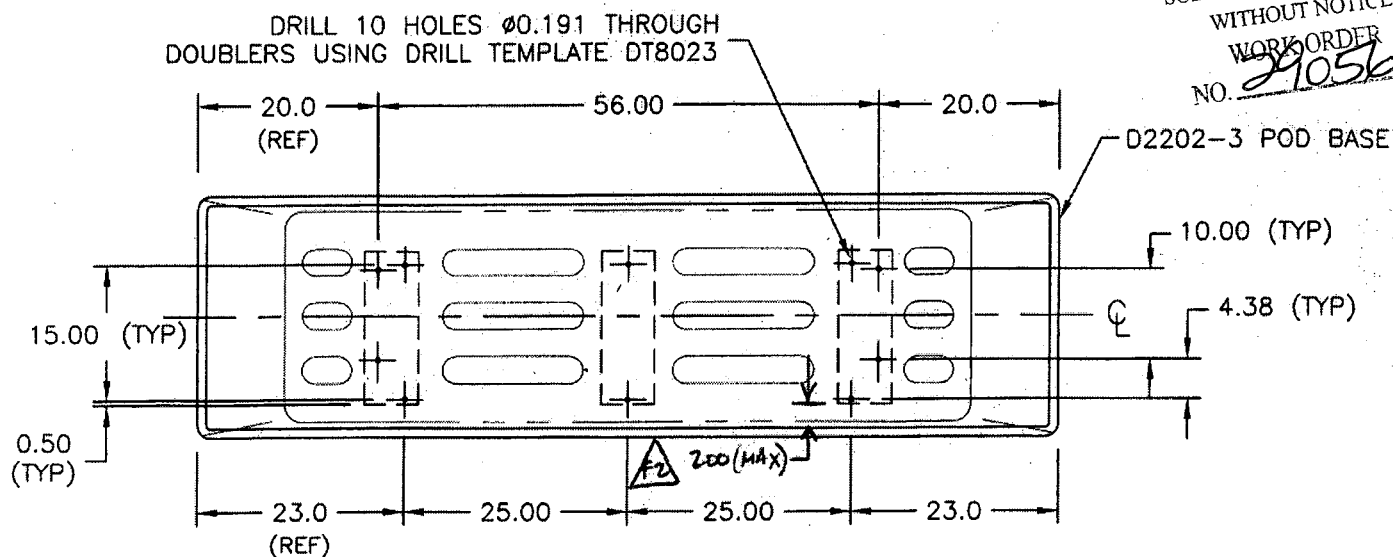
DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED A	APPROVED A	DRAWING NO. D2202	REV. F SHEET 4 OF 4
DATE 01.03.14		TITLE UTILITY POD LID AND BASE	SCALE 1:20

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D2202-3 BASE: DOUBLER INSTALLATION

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D2202-3 BASE: DRILL DETAIL

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Composite Repair Manual

Procedure Issue Date: 04.12.01

Issue No: 02

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9.4

EDGE REPAIR

SECT.	DESCRIPTION	DIAGRAM	REFERENCE ONLY
9.4.1	PREPARE SURFACE, IN ACCORDANCE WITH SECTION 4.0 SURFACE PREPARATION.		
9.4.2	LAY UP 9 oz CLOTH WITH RESIN TO MATCH ORIGINAL THICKNESS OF THE SECTION. CURE AT ROOM TEMPERATURE. USE A BACKING PLATE WITH RELEASE FILM, WHERE SECTION NEEDS TO BE RE-BUILT.		
9.4.3	REMOVE THE BACKING PLATE AND RELEASE FILM AFTER CURING, LAY UP 2 PLIES OF 9 oz CLOTH ON BOTTOM OF PREVIOUS PLIES AS SHOWN, CURE AT ROOM TEMPERATURE.		
9.4.4	AFTER CURING, SMOOTH THE SURFACE AND TRIM EDGES TO MATCH PROFILE.		
9.4.5	PAINT TO MATCH COLOR.		

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Procedure Issue Date: 04.12.01

Issue No: 02

9.1 HOLE REPAIR IN COMPOSITE SKIN**REFERENCE ONLY**

SECT.	INSTRUCTION	DIAGRAM
9.1.1	PREPARE SURFACE, IN ACCORDANCE WITH SECTION 4.0 SURFACE PREPARATION.	
9.1.2	CUT OUT THE HOLE BY REMOVING THE AREA 0.125" (3 mm) BEYOND THE END OF ANY CRACKS AT THE EDGES OF THE HOLE.	
9.1.3	IF THE OPENING AREA IS EQUAL TO OR SMALLER THAN 2.0" (50 mm) x 2.0" (50 mm) FILL UP THE OPENING WITH ADHESIVE PASTE (MIXTURE OF RESIN WITH MILLED FIBERGLASS AND K20 GLASS BUBBLES) FOR DESIRED THICKNESS.	
9.1.4	IF THE OPENING AREA IS LARGER THAN 2.0" (50 mm) x 2.0" (50 mm), BUT SMALLER THAN 8.0" (200 mm) x 8.0" (200 mm), BOND A PRE-CURED FIBERGLASS SHEET IN THE OPENING WITH ADHESIVE PASTE. THE PRE-CURED SHEET SHALL BE THE SAME THICKNESS AND SIZE OF THE OPENING.	
9.1.5	LAY UP 3 PLYS OF 9 oz CLOTH ON BOTH SIDES OF THE OPENING WITH RESIN. CURE AT ROOM TEMPERATURE.	
9.1.6	SMOOTH APPLIED AREA.	
9.1.7	PAINT TO MATCH COLOR.	